

C E N T U R I O N

# THEINTELLIG



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ycling has evolved dramatically in the last decade. Since the introduction of our unique brand of lightweight, high performance bicycles, riding styles and habits have changed.

As the pace increases, Centurion continues to lead

Today's bicycle rider is more knowledgeable, more proficient and more demanding. At Centurion, our unique understanding of the ever-changing world of cycling keeps you up front.

#### The Race Goes to the Swiftest

One of the many ways Centurion designers get the edge on the competition is in competition. In contests as diverse as the The Ironman Triathlon, Race Across America and Coors Classic, Centurion-equipped and sponsored riders and teams have consistently led the way.

The obvious result is Centurion's impressive line-up of race ready models, complete down to the most minute detail to be every inch and ounce a champion. More important, this race-honed technology and knowhow helps make every Centurion a better bicycle.

#### You Gotta Have Heart

Centurion's finely crafted framesets have long been benchmarks for quality workmanship and meticulous finish.

For 1989, every Centurion frame has been exactingly refined and upgraded to respond to the higher skill levels and faster riding of cycling enthusiasts. We approach framebuilding as an art form, using race-proven geometry and exotic materials like carbon fiber, aluminum alloy and Chromoly steel to create lightweight, responsive, modern masterpieces.

#### **Anatomically Yours**

Because cyclists come in all sizes, Centurion designers have a very important contribution to make. As you read through this catalog, note that specific components, such as cranksets, handlebars and stems are listed as anatomically sized. This is no sales-hype buzzword. The precise fit of these and other components are critical for safe, comfortable cycling.

You can be sure that Centurion's anatomically sized components have been carefully selected to perfectly match your ideal frame size.

#### A World of New Technology

Never before has the serious rider been offered such a vast array of innovative, high tech componentry. In just the last few years we've seen the introduction and development of countless new products, from indexed, "Click" shifting to clipless pedals.

Special Centurion aluminum alloy headset.

Custom forged alloy lugs.

Avenir Turbogel

Lycra saddle.

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Advanced adhesive bonding securely mates the Carbon's tubing to the hand polished, precision forged alloy lugs.

Oversized, cold-forged vertical dropouts.

Centurion reinforced carbon fiber composite frameset. Custom-developed tubing incorporates multidirectional layers for superior rigidity and strength.

2 sets of water bottle bosses.

Shimano 600 Ultegra 53/42T anatomically sized crankset. Round chainrings for high RPM spinning.

Shimano 600 Ultegra 14-speed, SIS race-proven derailleurs. Fast, efficient "Click" shifting developed specifically for high speed riding.

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"...exceptionally smooth and stable ride." BICYCLING, May 1988







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Avenir Turbogel

Lycra saddle.



himano's super stiff, 600 UItegra brakes give the Master the kind of controlled stopping power a bicycle this fast requires.



Sampson/SR clipless pedals for lightweight performance with today's advanced shoe designs.

# **IRONMAN MASTER**

THE LEGEND LIVES ON. With the frame design that mastered the Ironman and triathlons all over the world, Centurion's Ironman Master has everything a top cyclist could ask for.

The new Ironman Master is racier than ever for 1989, and that's saying a lot for the bicycle with more Ironman victories than any other in the race's history.

Latest refinements to the 600 Ultegra group-equipped Master include Sampson/SR clipless pedals, more responsive frame geometry, upgraded hubs and headset and fast spinning, round chainrings.



Tange Champion #1 frameset.
Double butted, Chromoly steel throughout.

Shimano Ultegra SLR aero brake levers.

MASTER

Shimano 600 Ultegra SIS front and rear derailleurs. Click shifting ease and efficiency. Shimano 600 Ultegra SLR Linear Response sidepull brakes, front and rear. Low profile shoes, built-in tire guides and indexed quick release for easy adjustment.

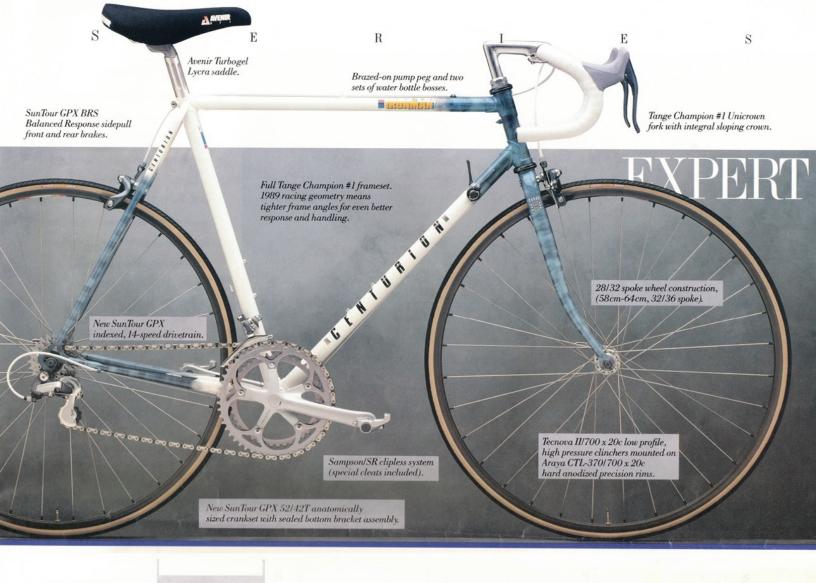
IN UTILITY ON SOME

Brazed-on pump peg and two sets of water bottle bosses.

> Araya CTL-370/700 x 20c hard anodized, light alloy rims.

Sampson/SR clipless system (special cleats included).

28 spoke front/32 spoke rear wheels for better aerodynamics, reduced rotational mass, (58cm-64cm, 32/36 spoke).



## **IRONMAN EXPERT**

GO WITH THE PROS. Top triathletes and cyclists helped us develop the Ironman Expert into a full race bike that would be a little easier on the wallet.

We were successful by keeping the same outstanding frame design of the Master and carefully selecting slightly less exotic components while maintaining our commitment to excellence. Credit SunTour's innovative new GPX group, with totally redesigned derailleurs, triple option shifter and incorporating Dia-Compe's BRS Balanced

Response braking.



The Avenir Turbogel saddle, Italian-made to our specifications.



BRS brake levers are mounted to the Expert's anatomically sized handlebars.

Panaracer Tecnova II/700 x 20c 115psi tires for lower rolling resistance.

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Once a year the streets of the Sarthe region of France become the site of the world's most famous 24 hour race.

Centurion's LeMans is legendary as well. For 1989, look for a tighter, tauter frame of racing origins, new Shimano Sport LX componentry and an all-new, all-Chromoly front fork to keep the LeMans up front.



The '89 Le Mans uses a new, unicrown Chromoly fork.

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## SPORT DLX

YOUR DELUXE SPORTSTER.

Remember the Centurion Sport campus cruiser? Well, times have changed, and the new Sport DLX races into the 90's with the full Shimano Exage Motion component group, a double-butted Chromoly main triangle and lightweight Araya rims.



Neatly brazed-on SIS levers for no-fault



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## Accordo

THE LOOK AND FEEL OF A WINNER.

Step up to Accordo and you know you're in fast company.

First there's the distinctive Chromoly unicrown fork and Araya alloy rims. Racy stuff.

And the Accordo debuts the hot new Shimano Exage Action group, for fast action and SIS click shifting ease.



The Exage Action group is featured on the Accordo.



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# **CAVALETTO**

ATTITUDE ADJUSTMENT.

Centurion's Cavaletto will get you on the road to high performance with a go anywhere, do anything attitude. New for '89 are quick release hubs that let you pack up the Cav for a day on the bike route. And lightweight, alloy rims, efficient riding position and convenient stem shifting SIS really put zip into rides to the corner store.



Anatomic saddle and shock absorbing grips put the fun back in cycling.

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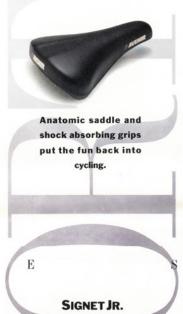


## SIGNET

CYCLING'S SUPER SAVER.

Inexpensive doesn't mean cheap at Centurion. Proof positive is the remarkably economical Signet, a sporty performer for the cyclist on a budget.

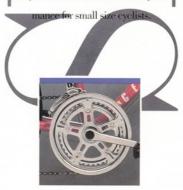
Designed for maximum reliability and low maintenance, the Signet features easy to use, stem-mounted shifting.



#### PERFORMANCE IN A SMALLER PACKAGE.

Downsizing was a trend in the 80's, but Centurion's frame builders were very selective in developing the Signet Jr.

Carefully matching frame angles and high carbon steel tubing to the Junior's 24" rims produce full size ride and perfor-



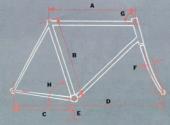
The light crankset of the Signet Jr. is anatomically sized for shorter legs.

			IRONMAN	IRONMAN					A SIGNET
	CARBON	PRESTIGE	MASTER	EXPERT	LEMANS	ACCORDO	SPORT DLX	CAVALETTO	8 SIGNET JR.
	Centurion reinforced carbon tubing bonded to forged alloy lugs. Two sets of water bottle bosses.	Full Tange Prestige Chromoly double butted. Investment cast lugs. Full braze- ons.	Full Tange Champion #1 tubeset. Brazed- on pump peg and two sets of water bottle bosses.	Full Tange Champion #1 tubeset. Brazed- on pump peg and two sets of water bottle bosses.	Full Tange Champion #2 tubeset. Brazed- on pump peg and two sets of water bottle bosses.	Tange Infinity double butted Chromoly (3 main tubes) Forged dropouts. Brazed-on pump peg and two sets of water bottle bosses.	Tange Infinity double butted Chromoly (3 main tubes) Forged dropouts. Two sets of water bottle bosses.	High carbon steel and 4130 Chromoly tubing. Fully lugged. Full cable guides, brazed- on water bottle bosses.	High carbon steel. Fully lugged. Full cable guides, brazed- on water bottle bosses.
Fork	Tange Fusion bonded aluminum.	Tange Prestige Uni- crown. Integral sloping crown design.	Tange Champion #1 Unicrown. Integral sloping crown design.	Tange Champion #1 Unicrown. Integral sloping crown design.	Full Chromoly Uni- crown. Integral sloping crown design.	Full Chromoly Uni- crown. Integral sloping crown design.	High tensile steel. Sloping crown design. Forged tips.	High carbon steel. Sloping crown.	High carbon steel. Sloping crown.
Rims	Araya CTL-370 hard anodized. 700 x 20c. 28/32 hole front/rear (48 to 56cm), 32/36 hole (58 to 64cm).	Araya CTL-370 hard anodized. 700 x 20c. 28/32 hole front/rear (48 to 56cm). 32/36 hole (58 to 64cm).	Araya CTL-370 hard anodized. 700 x 20c. 28/32 hole front/rear (48 to 56cm), 32/36 hole (58 to 64cm).	Araya CTL-370 hard anodized. 700 x 20c. 28/32 hole front/reac (48 to 56cm). 32/36 hole (58 to 64cm).	Araya SS-45, dark anodized. 700 x 20c. 36 hole.	Araya SS-45, silver 700 x 20c. 36 hole.	Araya SS-45, silver 700 x 20c. 36 hole.	Araya SP-20. 27 x 1/4. Aluminum alloy.	A) 27 x 11/4. Chrome plated steel. B) 24 x 11/4. Chrome plated steel.
Hubs	Shimano 600 Ultegra. Sealed system. 28/32 hole front/rear (48 to 56cm). 32/36 hole (58 to 64cm).	Shimano 600 Ultegra. Sealed system. 28/32 hole front/rear (48 to 56cm). 32/36 hole (58 to 64cm).	Shimano 600 Ultegra. Sealed system. 28/32 hole front/rear (48 to 56cm). 32/36 hole (58 to 64cm).	SunTour GPX. Sealed system. 28/32 hole front/rear (48 to 56cm). 32/36 hole (58 to 64cm).	Shimano Sport LX, small flange, quick re- lease, sealed system.	ACS small flange alloy. Quick release front and rear.	ACS small flange alloy. Quick release front and rear.	Centurion small flange steel. Quick release front and rear.	Centurion small flange steel.
Spokes	14ga. stainless steel with black nipples.	14ga. stainless steel.	14ga. stainless.	14ga.	14ga.	14ga.			
Tires	Panaracer Tecnova II. 700 x 20c. New, smooth siping tread, rated 115 psi.	Panaracer Tecnova II. 700 x 20c. New, smooth siping tread, rated 115 psi.	Panaracer Tecnova II. 700 x 20c. New, smooth siping tread, rated 115 psi.	Panaracer Tecnova II. 700 x 20c. New, smooth siping tread, rated 115 psi.	Panaracer Tecnova II. 700 x 25c. New, smooth siping tread, rated 115 psi.	Cheng Shin C-732. 700 x 25c. High pressure skinwall. Rated to 100 psi.	Cheng Shin C-732. 700 x 25c. High pressure skinwall. Rated to 100 psi.	Cheng Shin C-637. 27 x 11/4. Skinwall. Rated to 95 psi.	A) Cheng Shin C-637. 27 x 1¼. Gurnwall. Rated to 85 psi. B) Cheng Shin C-637. 24 x 1¼. Gurnwall. Rated to 85 psi.
Derailleur	Shimano 600 Ultegra SIS indexing. Bonded-on levers.	Shirmano 600 Ultegra SIS indexing. Brazed-on levers.	Shirmano 600 Ultegra SIS indexing. Brazed-on levers.	SunTour GPX. Accushift indexing. Brazed-on levers.	Shimano Sport LX SIS. Brazed-on levers.	Rear-Shimano Exage Action 350 SIS index- ing. Brazed-on levers.	Rear-Shimano Exage Motion 250 SIS index- ing. Brazed-on levers.	Rear-Shimano SIS indexing. SIS stem shift levers.	Rear-Shimano Tourney. Stem shift levers.
Chain	Shimano UG narrow Bevelled plates. Silver and black finish.	Shimano UG narrow. Bevelled plates. Silver and black finish.	Shimano UG narrow. Beveled plates. Silver and black finish.	SunTour GPX. Silver	Shimano UG. Bevelled plates. Black finish.	Shimano UG. Bevelled plates. Black finish.	Shimano UG. Bevelled plates. Black finish.	Shimano UG. Bevelled plates. Black finish.	Shimano UG. Bevelled plates. Black finish.
Crankset	Shimano 600 Ultegra. 53/42T (round). Sealed BB assembly. Anatomic sizing.	Shimano 600 Ultegra. 53/42T (round). Sealed BB assembly. Anatomic sizing.	Shimano 600 Ultegra. 53/42T (round). Sealed BB assembly. Anatomic sizing.	SunTour GPX, 52/42T (round). Sealed BB assembly. Anatomic sizing.	Shimano Sport LX with Biopace. 52/42T. Sealed BB assembly. Anatomic sizing.	Shimano Exage Sport 450 with Biopace. 52/40T. Sealed BB assembly. Anatomic sizing.	Shimano Exage Mo- tion 250 with Biopace. 52/40T. Sealed BB assembly. Anatomic sizing.	SR CTC-532. 52/40T, Anatomic sizing.	A) SR CTC-532. 52/40T Anatomic sizing. B) CTC-5G. 48/40T 152 mm length.
Freewheel	Shimano 600 Ultegra 12-21T, cassette, 7-speed. Sealed sys- tem. Silver finish.	Shimano 600 Ultegra 12-21 T, cassette, 7-speed. Sealed sys- tem. Silver finish.	Shimano 600 Ultegra 12-21 Cassette, 7-speed. Sealed sys- tem. Silver finish.	SunTour Ultra 7 13-24T. Sealed sys- tem. Silver finish.	Shimano Sport LX 13-26T, casette, 7-speed. Sealed sys- tem. Silver finish.	Shimano Z. 14-28T. 6 speed:	Shimano Z. 14-28T. 6 speed.	Shimano Z. 14-28T. 6 speed.	Shimano Z. 14-28T 6 speed.
Brakes	Shirmano 600 Ultegra SLR Linear response sidepull with 600 Ultegra aero brake levers.	Shimano 600 Ultegra SLR Linear response sidepull with 600 Ultegra aero brake levers.	Shimano 600 Ultegra SLR Linear response sidepull with 600 Ultegra aero brake levers.	SunTour GPX BRS Balanced Response sidepult with GPX BRS aero brake levers.	Shimano Sport LX SLR Linear Response sidepull with SLR aero levers.	Shimano Exage Action 350 SLR Linear Re- sponse system side- pull with SLR aero brake levers.	Shimano Exage Mo- tion 250 SLR Linear Response system sidepull with SLR aero brake levers.	Dia-Compe TDC 505 sidepull with exten- sion levers.	Polygon sidepull with extension levers.
Pedals	Not included.	Sampson/SR clipless system (special cleats included).	Sampson/SR clipless system (special cleats included).	Sampson/SR clipless system (special cleats included).	Victor VP Alloy with Chromoly spindle and resin toeclips and re- inforced nylon straps.	Victor VP-390T. Aero style with integrated resin toeclips and re- inforced nylon straps.	Victor VP-390T. Aero style with integrated resin toeclips and re- inforced nylon straps.	Victor VP-391. Double sided platform.	Victor VP-391. Double sided platform.
Headset	Special Centurion aluminum alloy.	Shimano 600 Ultegra, low profile, aluminum alloy, sealed system.	Tange Seiki Levin CD low profile, aluminum alloy, sealed system.	Tange Seiki Levin CD low profile, aluminum alloy, sealed system.	Centurion steel. Sealed system.	Centurion steel.	Centurion steel.	Centurion steel.	Centurion steel.
Seatpost	Sugino SP-0. 25mm.	SR CRE-100. 27.2mm. Low profile, micro adjust design. 220mm.	SR CT-P5. 27.2mm. Low profile, micro adjust design. 220mm.	SR CT-P5. 27.2mm. Low profile, micro adjust design. 220mm.	Delta DP 27.0mm. Aluminum alloy, micro adjust type.p220mm.	Kalloy SP-241. 27.0mm. Aluminum alloy. Micro adjust design. 220mm.	Chrome plated steel. 27.0mm.	Chrome plated steel. 27.0mm.	Chrome plated steel. 25.8mm.
Saddle	Avenir Turbogel Lycra. Made in Italy.	Avenir Turbogel Lycra. Made in Italy.	Avenir Racingel Lycra. Made in Italy.	Avenir Racing.	Avenir racing anatomic.	Avenir racing anatomic.			
Bar	Nitto B-115 aluminum alloy. Avenir padded tape. Anatomic sizing.	Nitto B-115 aluminum alloy. Avenir padded tape. Anatomic sizing.	Kusuki WP-B. Rein- forced aluminum alloy. Avenir padded tape.	Kusuki WP-B. Rein- forced aluminum alloy. Avenir padded tape.	Centurion reinforced aluminum alloy. Avenir padded tape.	Centurion reinforced aluminum alloy. Avenir padded tape. Anatomic sizing.	Centurion alloy, reinforced center. Avenir padded tape. Anatomic sizing.	Centurion alloy, reinforced center. Foam cushion grips. Anatomic sizing.	Steel. Foam cushion grips. Anatomic sizing.
Stem	Nitto Young 3. Aluminum alloy. Anatomic sizing	Nitto Young 3. Aluminum alloy. Anatomic sizing.	Kusuki Win Sigma. Aluminum alloy. Anatomic sizing.	Kusuki Win Sigma. Aluminum alloy. Anatomic sizing.	Kalloy KA. Aluminum alloy. Anatomic sizing.	Kalloy KA. Aluminum alloy. Anatomic sizing.	Kalloy KA: Aluminum alloy. Anatomic sizing.	Kalloy KA. Aluminum alloy. Anatomic sizing.	Kalloy KA. Aluminum alloy. Anatomic sizing.
Colors	Natural carbon clear-coated	Exclusive dualtone Blue Marble-White finish	Exclusive dualtone Grey Marble/White finish, Solid Race Red	Dualtone Blue Smoke/ White finish, solid Bold Black	Dualtone Magenta/ Smoke White, solid Aqua Blue.	Solid Race Red, solid Bold Black	Solid Iridescent White with Red clear coat, solid Reflex Blue.	Solid Solt Grey, solid Ocean Aqua.	Solid Reflex Blue, solid Race Red.
Sizes	50, 52, 54, 56, 58, 60, 62.	48, 50, 52, 54, 56, 58, 60, 62, 64cm	48, 50, 52, 54, 56, 58, 60, 62, 64cm	48, 50, 52, 54, 56, 58, 60, 62, 64cm.	48, 50, 52, 54, 56, 58, 60, 64cm.	19", 21", 23", 25"	19", 21", 23", 25"	Standard: 19", 21", 23", 25". Mixte: 17", 19"	A) Standard: 19", 21", 23", 25", Step-through: 17", 19" B) Boy's 15" Wheel: 24" Girl's 15" Wheel: 24"

Specifications subject to change without notice.

	TOP	SEAT TUBE	REAR	WHEEL	BB HEIGHT	FORK OFFSET	HEAD ANGLE	SEAT
Carbon	560mm	565mm	405mm	997mm	260mm	40mm	74.5°	73.5°
Prestige	587mm	568mm	405mm	1,000mm	262mm	40mm	74.5°	73°
Ironman Master	587mm	565mm	410mm	1.005mm	265mm	40mm	74.5°	73°
Ironman Expert	587mm	565mm	410mm	1,005mm	265mm	40mm	74.5°	73°
LeMans	570mm	582mm	410mm	991mm	265mm	45mm	74°	73°

# FRAME GEOMETRY



	TOP TUBE	SEAT TUBE	REAR CENTER	WHEEL BASE	BB HEIGHT	FORK OFFSET	HEAD ANGLE	SEAT ANGLE
Accordo	560mm	581mm	415mm	996mm	270mm	45mm	73°	73°
Sport DLX	565mm	584mm	435mm	1,026mm	285mm	50mm	73°	73°
Cavaletto	565mm	584mm	435mm	1,026mm	285mm	50mm	73°	73°
Signet	560mm	581mm	415mm	996mm	270mm	45mm	73°	73°
Signet Jr.	560mm	581mm	415mm	996mm	270mm	45mm	73°	73°
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Ironman is a registered service mark of the Hawaiian Triathlon Corporation.